



ITEM NO.	PART NO.	DESCRIPTION
1	9161X-1	RELIEF DEVICE BODY
	9160X-1	RELIEF DEVICE BODY
2	9146-6C	COPPER WASHER
3	9146-*	RUPTURE DISC NOTE: "*" = DISC CODE (See Disc Code Chart for Reference)
4	9146-24H	SHEAR RING
5A	9146-25K	STANDARD ADAPTER
	9146-25U	RECESSED ADAPTER
5B	9146-26U	1"NPT STYLE ADAPTER
5C	9146-20	DEFUSER CAP
NOTE: FOR FUSEBACKED ADAPTERS ADD "H" OR "J" TO END OF PART NO. "H" = 165 FUSEMETAL "J" = 212 FUSEMETAL EXAMPLE 9146-25KJ		
6A	9160-83	WEATHER MEMBRANE FOR 9146-25K ADAPTER
6B	9160-83F	WEATHER MEMBRANE FOR 9146-25U & 9146-26U ADAPTERS
7A	9146-29	1-1/8" FLARE NUT FOR 9146-25K AND 9146-25U ADAPTERS
	9146-29F	1" FLARE NUT FOR 9146-25K AND 9146-25U ADAPTERS
7B	9146-28	1-1/8" WELD ON VENT TUBE NUT FOR 9146-26U ADAPTER
	9146-28F	1" WELD ON VENT TUBE NUT FOR 9146-26U ADAPTER

**ASSEMBLY INSTRUCTIONS:**

1. Apply a small amount of Halocarbon 25-10M grease or compatible grease to 9146-24H shear ring and insert into adapter.
2. Insert rupture disc into adapter letter code down.
3. Lightly lubricate 9146-6C copper washer with Halocarbon 25-10M grease or compatible grease and place in adapter.
4. Invert the relief device body and screw on adapter assembly.
5. Torque adapter to 250 Ft/lbs.

Made in the U.S.A